

Tui Field Development Implementation *(Key Success Factors and Lessons Learned)*

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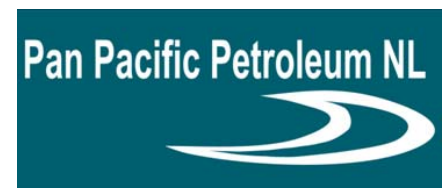
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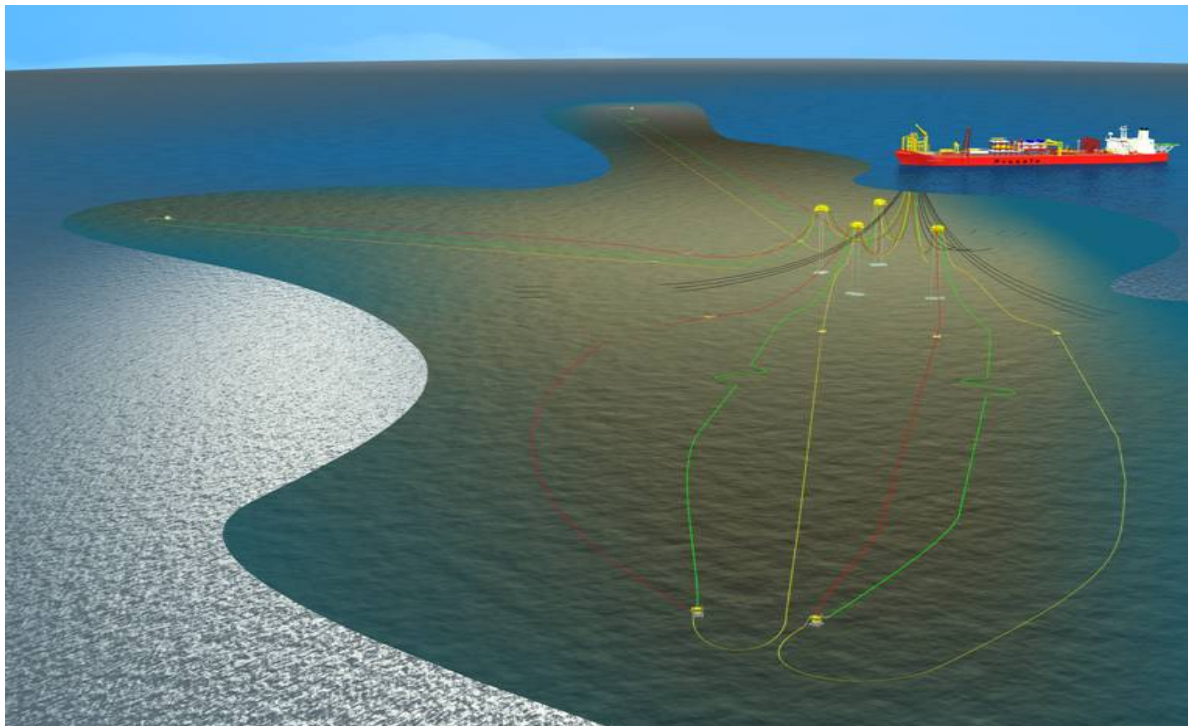
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Tui Development Overview

- Three Fields: Tui, Amokura & Pateke;
- Four subsea completed wells;
- One Leased FPSO “Umuroa”.
- 50km offshore southern Taranaki

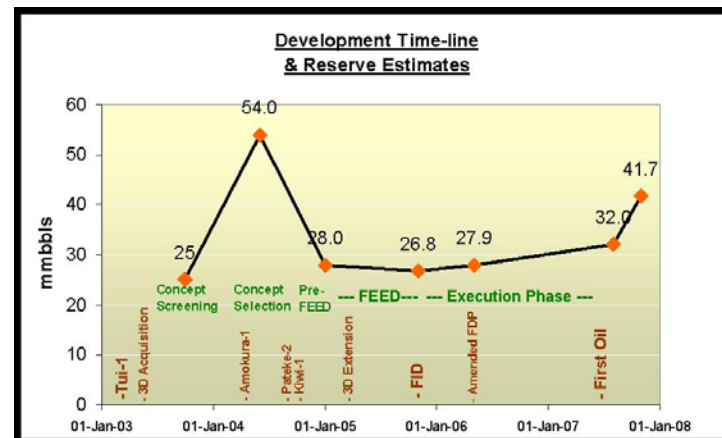


Project Time Line

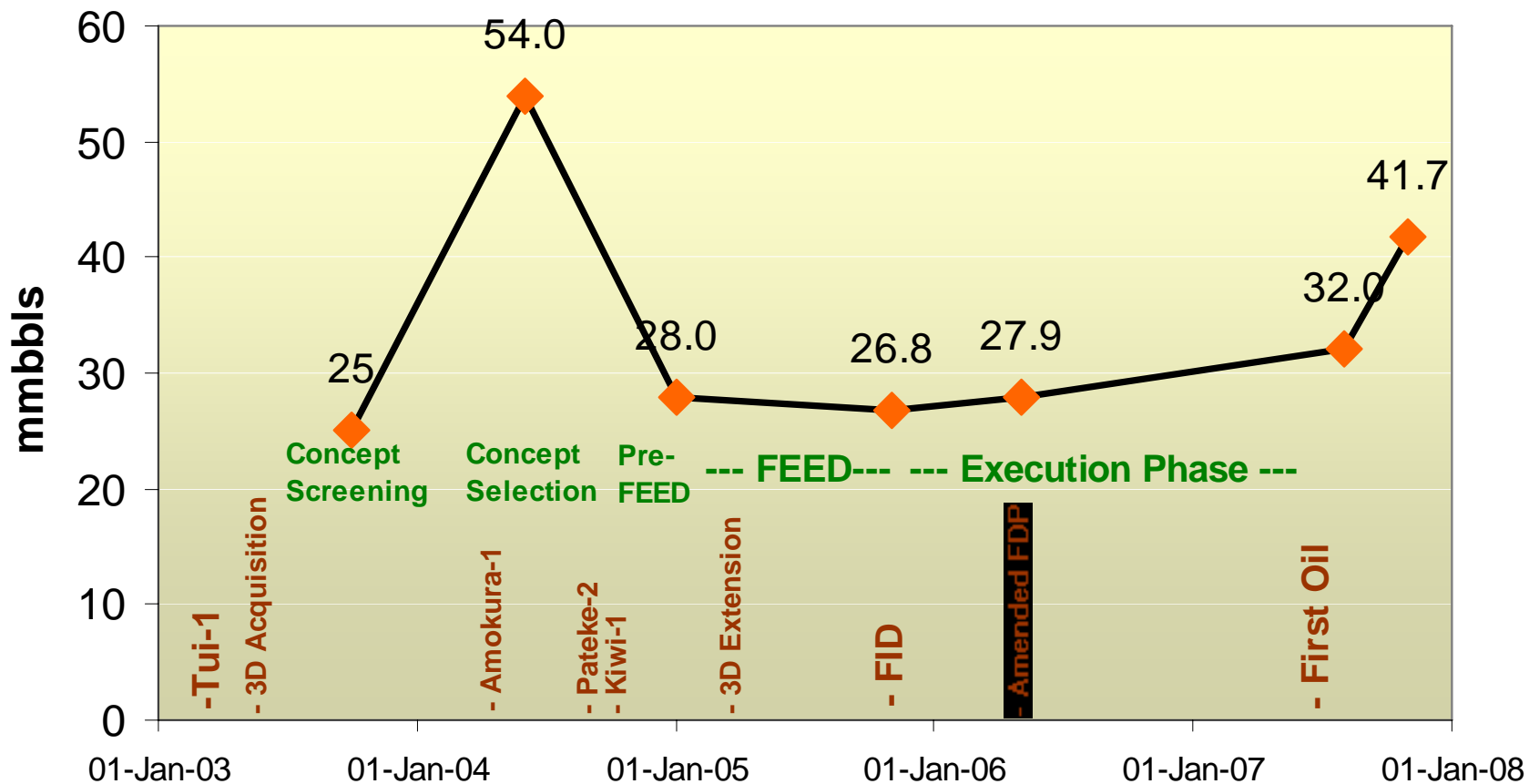
- Development executed in just 20 Months (FID to First Oil)
- But typically long offshore exploration & appraisal period

Development Plan Evolution

- Concept Screening studies started soon after 1st discovery
- Concept Selection finalised after follow-up drilling
- Extensive appraisal and subsurface studies to evolve development plan
 - Long horizontal wells, high fluid rates, chartered FPSO
- Extended FEED included tender preparation and FPSO Charter negotiation



Development Time-line & Reserve Estimates



Project Resourcing Model

- No big Operator engineering / project management department
- Contract engineering industry has evolved to offer PM capability
- Subsurface disciplines kept in-house
- Management deep industry experience – risk judgments
- Small operational management team close to operation

Successful Contractor PMT

- Experience & professionalism and ability to access specialist resources;
- Generous delegation of authority and short Operator/JV 'decision chain'
- Function as extension of AWE organisation
- Good communication
 - regular and adhoc
 - leveraging Web based IT
- Project Leads assigned work packages with continuity of responsibility
- PMT management concentrated on contingencies and interface issues



ALPHA PETROLEUM SERVICES

◆ *Experience* ◆ *Innovation* ◆ *Integrity*



Contracting Strategy

- EPC within bounds of contractor expertise
 - FPSO Charter – contractor build, own & operate
 - Subsea construction & procurement
 - Subsea trees and controls
 - Drilling conventional approach
 - Other contracts to bridge interfaces and provide support services

Project Philosophy

- No Serial #1s
- Maximise use of contractor expertise
 - Functional specifications and industry standards
- Close engagement with major contractors
- Flexibility to accommodate contingencies
- Aggressive post FID Schedule and Budget

Schedule Sequencing Challenge

- Three sub-projects & procurement on independent time lines
 - Drilling, FPSO conversion & subsea installation
- Delay risk not uniform
 - Drilling and major yard fabrication prone to delays
 - Equipment suppliers' delivery dates not to be relied on
 - Marine construction vessels more punctual

Schedule Challenge Responses

- Apply float to according to where delays more likely
- Contingency planning, flexibility & responsiveness
 - Subsea hardware pre-installation
 - Drill through spool trees
- Close engagement with contractors and suppliers
- Careful attention to contract terms related to mob and demob
- LDs have a place
- Understanding & cooperative contractors

Interface Issues

- Contractual and Physical Interfaces – likely sources of trouble
 - Minimise
 - Concentrate attention
- Example: Bend Stiffener Connector (BSC)



Female BSC Receptacle



Riser pull-in assembly

Six of 15 BSC receptacles attached to turret (with protection covers installed)



Production flow-line riser pull-in assembly



FPSO Mooring – Pre-install phase

- Chose to handle FPSO mooring independently

 - Apparent synergy with availability of rig AHSVs

- Time and safety issues due hardware size



- Difficult to include in subsea installation contract

- Opportunity to utilise large state of the art construction vessel



FPSO Mooring Chain & Anchors



Normand Installer



FPSO Mooring – Connection phase

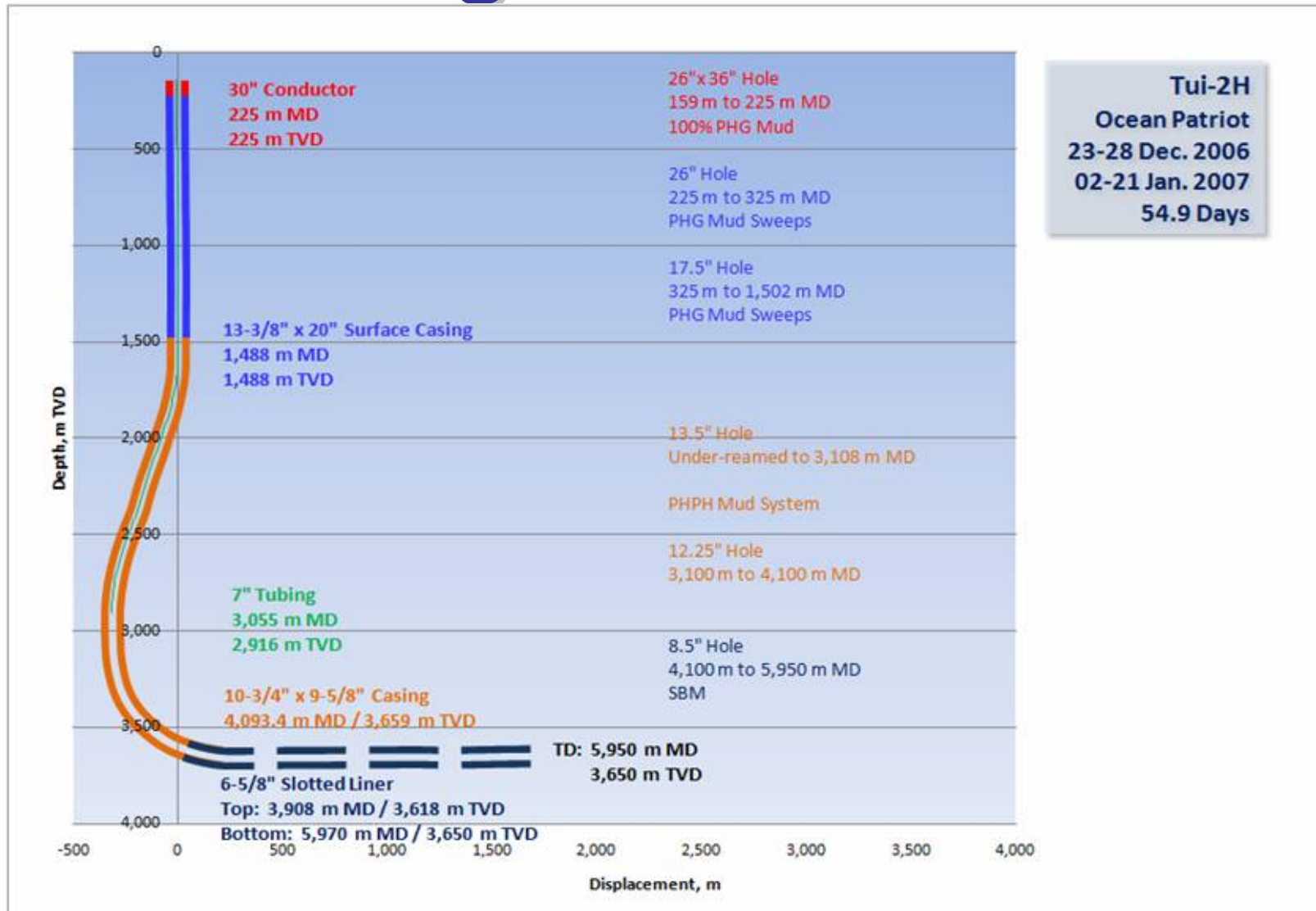
- Pre-installed subsea hardware required precision mooring of FPSO
 - Temporary anchors and three vessels required
 - Lucky with late season weather
- Detailed planning with specialist expertise critical to safe & efficient execution



FPSO Mooring Operations



Well Design



TUI WELL CONSTRUCTION ACHIEVEMENTS

- Success of the 'lean' well design
- Torque and drag modelling drove confidence
- Applied extended reach drilling best practices
- Resulting good hole condition
- Achieved solid well foundations in soft seabed
 - welded 30" top joint to housing
 - light weight cement
 - grouted mud mats

TUI DEVELOPMENT WELL CONSTRUCTION

FID Budget

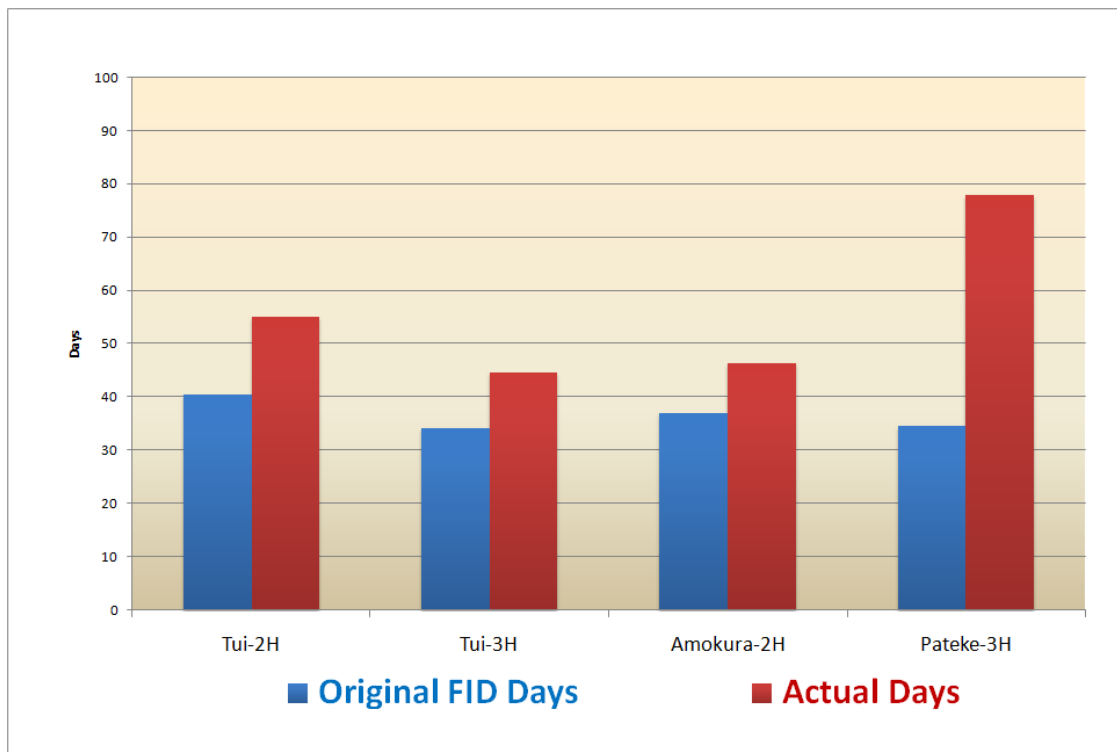
Average Well: 37 days

Average Cost / Well: US\$21 million

Actual

Average Well: 47 days

Average Cost / Well: US\$27 million

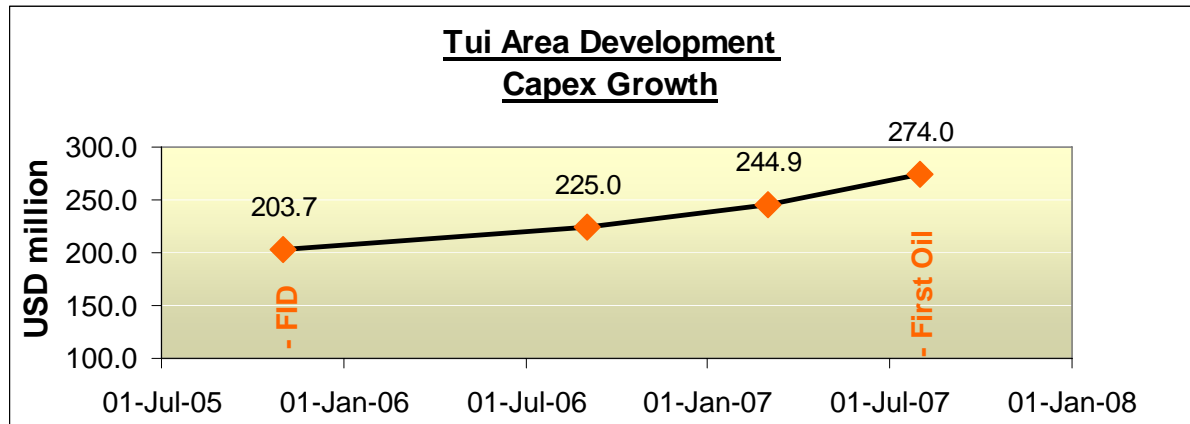


Excludes Pateke-3H fishing cost of US\$13.6 million and 36.3 days due to the shear ram event (see Diamond's Drillsafe presentation)

Next Well – (Tui-4H Follow-on project)

- No pilot holes.
- Eliminate 10-3/4” casing and its required under-reaming.
- More realistic time estimates to account for
 - rig specific productivity
 - more realistic directional penetration rates
 - more robust contingency allowance.
- Improve clean-up approach
- Pre-mobilise worst case fishing & sidetracking contingency package.
- Potential for multi-lateral well design
 - excellent well bore conditions achievable above and within reservoir.
- Detailed design and procedural refinements
 - Comprehensive look-back study completed

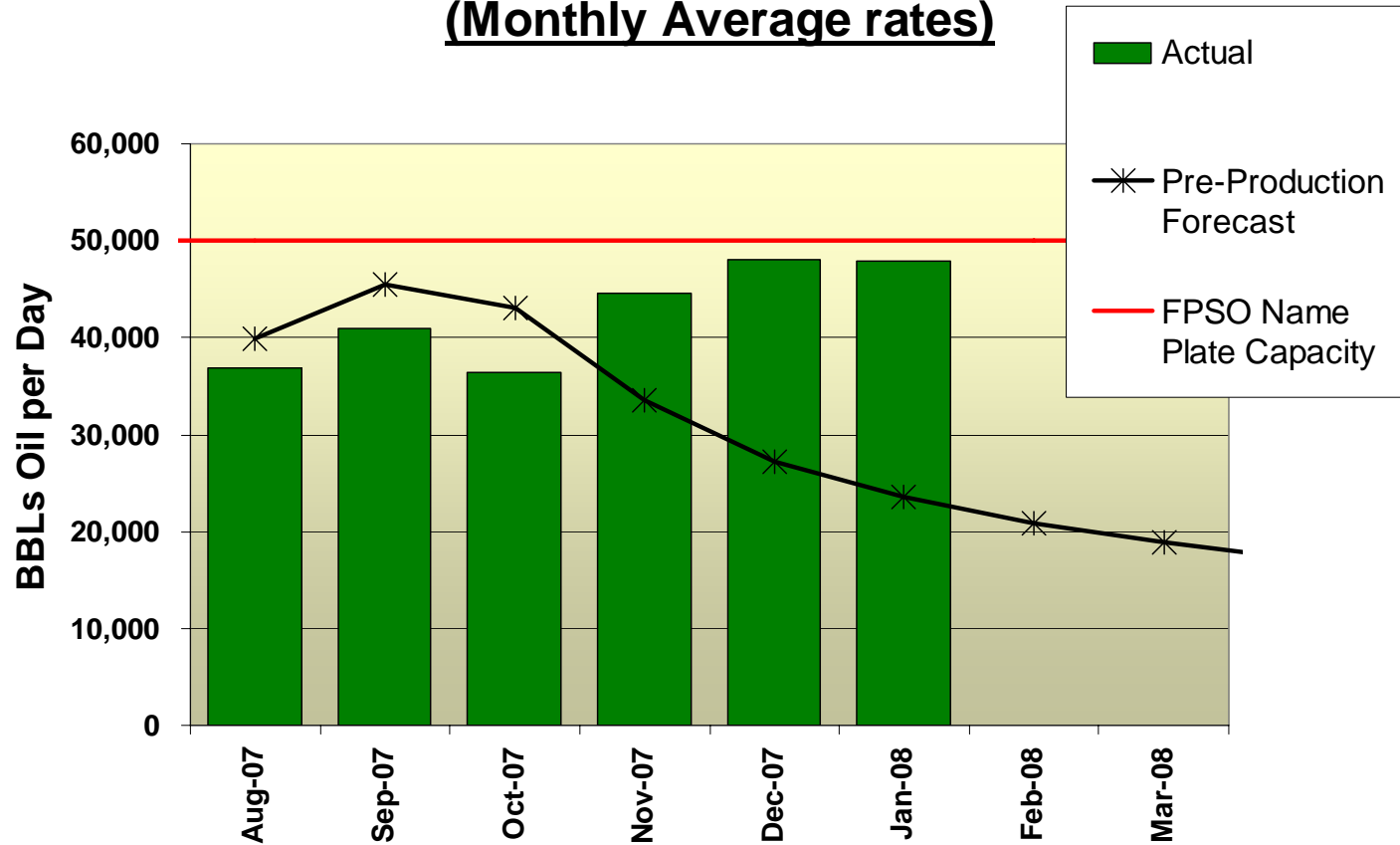
Cost Performance



- Ship yard and weather delays
- Equipment suppliers late delivery (extra HLV from Europe)
- Drilling overly optimistic schedule assumptions
- Peteke-3H severed pipe incident
- Underestimated FPSO mooring job (extra construction vessel)
- Drill rig AHSV dry-docking (mob in replacement vessel)
- Weakening USD
- Inadequate 'growth' allowance in budget
- Executed project in a period of hyper industry cost inflation

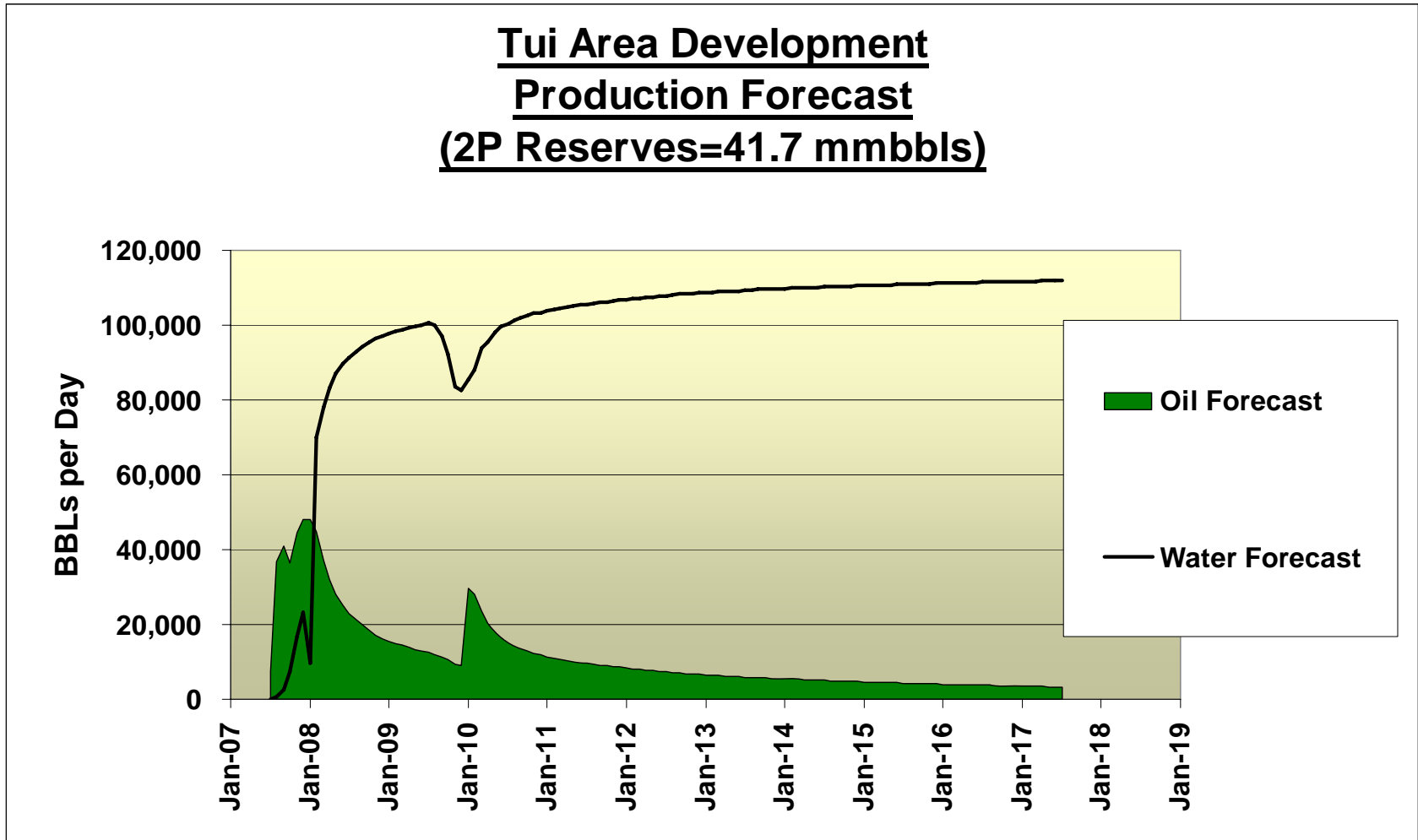
Production Performance to Date

Tui Area Development Oil Production (Monthly Average rates)



Field Life Forecast

Tui Area Development Production Forecast (2P Reserves=41.7 mmbbls)



TUI DEVELOPMENT NZ RECORDS

- First stand alone offshore oil development
- Longest Offshore Well
- Longest Horizontal Well
- First Subsea Completion
- First use of new generation deep induction geosteering
- Most productive oil wells

From this



**Prosafe Production
Services PTE Ltd**



Prosafe

.... to this ...



... in 17 months

Thank You

